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Cant layers are united into one body by, for example, fusion bonding by heat embossing or ultrasonic embossing or with a hot-melt adhesive.

IN THE CLAIMS:

Please amend the claims as follows:

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1. (Amended) A cleaning sheet which comprises 10 to 90% by weight of thermoplastic fibers having a fiber length of 2 to 15 mm and a fineness of 10 to 150 dtex and 10 to 90% by weight of cellulosic fibers, and has a large number of tips of said thermoplastic fibers exposed on the surface of said cleaning sheet to have capability of scouring or scraping dirt off of a soiled surface.

Please add the following claims:

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--13. A cleaning sheet, comprising:
10 to 90% by weight of thermoplastic fibers, said thermoplastic fibers having a fiber length of 2 to 15 mm and a fineness of 10 to 150 dtex, said thermoplastic fibers having a number of tips exposed on the surface of said cleaning sheet in the range of 20 to 4000/cm²; and
10 to 90% by weight of cellulosic fibers.

14. The cleaning sheet according to claim 1, wherein the number of tips of said thermoplastic fibers is 50 to 2000/cm².

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15. The cleaning sheet according to claim 1, wherein the number of tips of
said thermoplastic fibers is 100 to 1000/cm².

Cont
16. The cleaning sheet according to claim 1, wherein the number of tips of
said thermoplastic fibers is 120 to 600/cm²--
